



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship tomorrow

D3531-1

Job Sheet 177061



Part No: D3531-1

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/24/18

Description:

Type: Stock

Note: DWG REV B SHEETS 2,3 IPP Rev:A New Issue 07-09-24 EC verified by DD IPP REV:B 12.10.24 PER DWG REV:B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/24/18	0.00	0.00	Start Up Waterjet		SC 18/05/14
100	Waterjet	6 pcs		5/24/18	0.00	0.58	Waterjet1		SC 18/05/14
110	QC	6 pcs		5/24/18	0.00	0.00	QC2 Waterjet-2		SC 18/05/14
120	QC	6 pcs		5/24/18	0.00	0.00	QC8-2		38
130	Brake NC	6 pcs		5/24/18	0.08	0.57	Brake NC 2		9-89 SA
140	QC	6 pcs		5/24/18	0.00	0.00	QC5		23
150	HandFinish	6 pcs		5/24/18	0.00	0.25	HandFinish1		SA 18/05-23
160	QC	6 pcs		5/24/18	0.00	0.00	QC7-2		38
170	Packaging	6 pcs		5/24/18	0.00	0.00	Packaging3-1		9-89
180	QC21-SA	6 Ea		5/24/18	0.00	0.00	QC21		DAS 21 MAY 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	2.2698 sf (.3783 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	2	347	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 1:59 PM Dart.Gagnon.Michelle



Container No: S070941



Part: D3531-1

Job No: 177061

Serial No/Batch: S070941

Revision:

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 05/14/18

DART AEROSPACE LTD		Work Order:	177061
Description: Bracket		Part Number:	D3531-1
Inspection Dwg: D3531 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.196	+0.005/-0.001	Ø0.196	1		VSC-01	
Ø0.129	+0.005/-0.001	Ø0.131	1			
0.33	+/-0.030	0.333	1			
2.840	+/-0.010	2.842	1			
1.70	+/-0.030	1.706	1			
1.45	+/-0.030	1.455	1			
0.38	+/-0.030	0.386	1			
0.19	+/-0.030	0.19	1			
5.88	+/-0.030	5.888	1			
12.66	+/-0.030	12.666	1			
0.600	+/-0.010	0.602	1			
1.77	+/-0.030	1.77	1			
1.24	+/-0.030	1.244	1			
1.16	+/-0.030	1.165	1			

Measured by: JC	Audited by: 38 9-88	Preliminary Approval:
Date: 18/05/14	Date: MAY 14 2018	Date:

Rev	Date	Change	Revised by	Approved
A	07.10.15	New Issue	KJ/EC/DD	
B	13.02.27	Dwg Rev updated	KJ	AA